









# **MECATOME T202**









# MECATOME T202, the new generation precision cutting machine

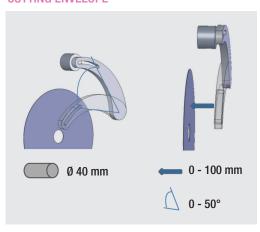
#### Precision cutting machine.

The MECATOME T202 is a cutting machine which distinguishes itself by its robustness and compact dimensions. It can cut a wide range of materials, from the softest to the hardest ones.

#### Maximum performance.

With a maximum speed of 4000 RPM, the MECA-TOME T202 works with diamond cutt-off wheels as well as resinoids ones. It is perfect for using fine grinding wheels for the highest precision cuts.

#### **CUTTING ENVELOPE\***



\* This illustration of the cutting envelope of the MECATOME T202 is to show the maximum theoretical capacity only. The actual capacity in practice will depend on the sample geometry and its physical properties.

### **Cutting mode**

The MECATOME T202 allows two cutting modes:

- Manual
- By gravity (weight, counter-weight)

# UNRIVALED ENGINE POWER

The powerful brushless motorization of the MECATOME T202 allows to work with constant torque over the whole speed range from 100 to 4000 RPM. The entire PRESI experience is concentrated in this most complete cutting machine on the market in its category.



### Touchscreen

- LCD color TFT display 4,3 ", 16/9
- Ergonomic and intuitive user interface
- Easy to use thanks to the micrometric display of lateral movement
- Many features, changes and adjustments of cutting parameters







## Sample carrier arm

The sample arm, adjustable in lateral position and in rotation, allows the attack of the sample from all angles.





### **Emergency stop button**

Convenient and quick access to the machine emergency stop button to immediately stop its operation.

## **TECHNICAL FEATURES**

 $\epsilon$ 

## MECATOME T202 cutting machine - Ref. 51750

## HOOD

Туре	Metal frame and PETG
Safety	Lock during the cycle
MOTORIZATION - POWER SUPPLY	

Power 960 W
Power supply 110 - 230 V single phase 50 / 60 Hz
Engine control Brushless motor control board

## CUT-OFF WHEELS Type of cut-off wheels Resinoid and diamond

Cut-off wheel size range from Ø 75 to Ø 200 mm

Rotation speed from 100 to 4000 RPM

Arbor size 12,7 mm

#### CONTROL

Control interface 4.3 TFT color touch screen, 16/9
Security access Can activate password protection
Programmability Up to 3 programs

#### CUTTING

 Cutting mode
 Manual or by gravity (weight / counter-weight)

 X axis range
 100mm X-axis movement of the sample carrier arm

 Holders
 Sample carrier arm accepts a wide variety of holders

#### LUBRICATION - COOLING

Pump and tank Integrated - Capacity 3,5L

Type of lubrication Pump lubrication

Method of directing pumped coolant A single alignable nozzle

Type of filtration 100µ washable fabric filter

#### **FRGONOMICS**

ERGONOMICS				
Spray nozzle for cleaning	Integrated			
Inside ligthing	LED tube interior lighting IP68			
Dimensions hood closed (in mm)	W = 535 / H = 410 / D = 590			
Dimensions hood opened (in mm)	W = 535 / H = 750 / D = 590			
Weight	55 kg			

## **ACCESSORIES**

V shaped sample chuck



Ref. 51715



Ref. 51717



Chuck for small

Ref. 51713



Orientable

Ref. 51156



Chuck for

Ref. 51714



Irregular shaped

Ref. 51716

Mini screw vice



Ref. 51722

02039

Vice chuck longitudinal cuts (53 mm)



Ref. 51718



Ref. 51162 - 51163

Set of 2 flanges



Ref. 51710 - 51711 - 51712

STANDARD RESINOID CUT-OFF WHEELS * to be used with reduction ring re			duction ring ref. 51324	
REF.	DESIGNATION	DIAMETER	MATERIALS	HARDNESS
01040	Type A - Abrasive Al <sub>2</sub> O <sub>3</sub>	<b>Ø 100</b> x 0,3 x 12,7 mm	Low carbon, mild and extra mild	100 - 350 Hv
01046 01043 01002	Type AO - Abrasive Al <sub>2</sub> O <sub>3</sub>	Ø 125 x 0,5 x 12,7 mm Ø 150 x 0,5 x 12,7 mm Ø 200 x 1,6 x 25,4 mm*	Treated steels, stainless steels, refractory metals, alloyed cast irons	300 - 500 Hv
01001	Type AOF II - Abrasive Al <sub>2</sub> O <sub>3</sub>	<b>Ø 200</b> x 0,8 x 25,4 mm*	Rubber bonded cut-off wheel, sintered steels, hard metal layers	80 - 300 Hv
01041	Type C - Abrasive SiC	<b>Ø 100</b> x 0,3 x 12,7 mm	Aluminium, copper and alloys, non ferrous metals, titanium and alloys	30 - 350 Hv
01005	Type MNF - Abrasive SiC	<b>Ø 200</b> x 1,6 x 25,4 mm*	Aluminium, copper and alloys, non ferrous metals, titanium and alloys	30 - 350 Hv
01060	Type S - Abrasive SiC	<b>Ø 180</b> x 0,5 x 25,4 mm*	Treated steels, with fragile coatings, tough materials	450 - 700 Hv

<b>DIAMOND CUT-OFF WHEELS</b> * to be used with reduction ring ref. 01092						
REF.	DESIGNATION	DIAMETER	MATERIALS	BOND		
02030 02031 02034 02036 02055 02038	Type LM	Ø 75 x 0,3 x 12,7 mm Ø 100 x 0,3 x 12,7 mm Ø 125 x 0,5 x 12,7 mm Ø 150 x 0,6 x 12,7 mm Ø 175 x 0,7 x 12,7 mm Ø 200 x 0,9 x 32 mm*	Ceramics, composites, tungsten carbide, alumina, sintered carbides, minerals, concretes.	Metallic bound: very polyvalent cut-off wheel, normal concentration, to cut hard materials.		
02057 02060 02063 02064 02066 02040	Type LM+	Ø 75 x 0,3 x 12,7 mm Ø 100 x 0,3 x 12,7 mm Ø 125 x 0,5 x 12,7 mm Ø 150 x 0,6 x 12,7 mm Ø 175 x 0,7 x 12,7 mm Ø 200 x 0,9 x 32 mm*	Ceramics (large sections), tungsten carbide, silicon car- bide, plasma deposit, mounted samples, refractory materials, minerals, concretes.	Metallic bound : high concentration disc to cut hard materials.		
02058 02033 02035 02037 02067 02041	Type LR	Ø 75 x 0,5 x 12,7 mm Ø 100 x 0,5 x 12,7 mm Ø 125 x 0,5 x 12,7 mm Ø 150 x 0,6 x 12,7 mm Ø 175 x 0,7 x 12,7 mm Ø 200 x 0,9 x 32 mm*	Composites, plasma deposit, ceramics, electronic components.	Resin bound: high concentration disc, advised when you want the best cutting quality. To cut hard and fragile materials.		
CBN CUTTING DISCS  * to be used with reduction ring ref. 51331						
02059 02062 02050 02065 02056	Type NB	Ø 75 x 0,5 x 12,7 mm Ø 100 x 0,5 x 12,7 mm Ø 125 x 0,5 x 12,7 mm Ø 150 x 0,6 x 12,7 mm Ø 175 x 0,7 x 12,7 mm	Cast irons, treated steels, hard and high speed steels.	Resin bound: high concentration disc of boron nitride for cutting the materials mentioned here.		

Ø 200 x 0,9 x 32 mm\*

